



SWING CHECK VALVE WITH LEVER AND WEIGHT WITH AIR CUSHION **SIZES 2" - 12"**

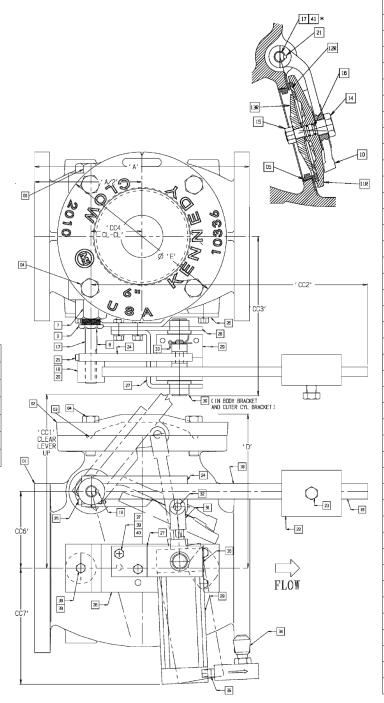
DRAWING NO.- 54241 LW H REV - 03 DRAWN BY - BES

No.	DATE	ECN	REVISION
1	03/09		Released for use with 1106 valve. Similar to 51454
2	04/18	3098	Added gland nuts. Removed stuff box, gland, packing, washers.
3	07/20	2811	Reinstated stuffing box, etc.

DIMENSIONS									
SIZE	Α	D	E	CC1	CC2	CC3	CC4	CC6	CC7
4	11.50	8.69	9.00	13.77	12.00	9.56	2.44	3.75	8.89
6	14.00	10.51	11.00	19.28	18.00	10.38	3.31	5.00	7.52
8	19.50	12.56	13.50	22.24	18.00	11.75	4.88	6.25	6.40
10	24.50	14.07	16.75	23.62	18.00	13.68	6.19	7.12	11.46
12	27.50	16.12	19.00	24.57	18.00	14.94	8.38	8.19	10.40

Dimensions are approximate- for Checking Clearances only. Allow clearance 2 sides to remove side plug and access hinge pin. NOTES:

- 1. 6" valve shown
- 2. Valve shown with cushion arrangement on right hand size (facing inlet). Left hand version available.
- 3. Valve opening is sudden. Install guards or otherwise assure that persons are well clear.
- 4. Dimensions are approximate and for layout purposes only.
- 5. Configuration for vertical installation different than shownsee specific drawing.
- 6. Standard Resilient Seated. Special Metal Seated Note: By their nature, metal seated valves are likely to sound louder than resilient.



PARTS LIST								
PART No.	PART	MATERIAL	ASTM DESIG.					
1	Body	Gray Iron	A126 B					
2	Cover	Gray Iron	A126 B					
3	Cover / Body O-ring	Buna-N						
4	Cover Bolts	18-8 Stainless	F593, F594					
5	Seat Ring	Bronze	C89833 or C87850					
6	Side Plug	Bronze	C69300					
7	Stuffing Box	Bronze	C69300					
8	Packing (not shown)	Non-Asbestos	by GARLOCK					
9	Gland Follower	Bronze	C69300					
10	Hinge (Keyed)	Ductile Iron						
11R	Disc Holder	Iron						
12R	Disc, Resilient	Rubber, Buna-N						
13R	Disc Plate	Bronze	C89833 or C87850					
14	Disc Bolt	Brass	C69300					
15	Nut, Disc Bolt	18-8 Stainless						
16	O-ring, Disc Bolt	Buna-N						
17	Hinge Pin (H.T.)	431 Stainless Steel						
18	Lever	Steel						
19	Key for Lever	Stainless Steel						
20	Set Screw for Lever	Steel, Plated	A307					
21	Key for Hinge	Stainless Steel						
22	Weight	Gray Iron	A126 B					
23	Set Screw for Weight	Steel, Plated	A307					
24	Cylinder Arm	Steel						
25	Set Screw for Arm	Steel, Plated	A307					
26	Body Bracket	Steel						
27	Outer Cylinder Bracket	Steel						
28	Inner Cylinder Bracket	Steel						
29	Cylinder	Per Catalogue	Ref. to BOM					
30	Bushing(s)	Bronze						
31	Rod End	Iron / Steel						
32	Pin	Steel						
33	Cotter Pin	Stainless						
34	Control Valve	Per Catalogue						
35	Nipple	Brass						
36	Muffler	Per Catalogue						
37	Body Bracket Bolts	Steel, Plated	Grade 5					
38	Cylinder Bracket Bolts	Steel, Plated	Grade 5					
39	Lock Washer (HiCollar)	Steel, Plated						
40	Nuts (Jam)	Steel, Plated						
41	Washers	Stainless Steel						

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